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# 5th International Conference on High Performance Plastic Gears 2023

## Key topics discussed:

- Carbon footprint assessment of sustainable plastic materials
- Influence of manufacturing on gear quality and load capacity
- Recent calculation methods for load capacity and excitation behavior
- Recent test methods of plastic gears
- Optimizations of plastic gears

#### **Presidency**:



**Prof. Dr.-Ing. Karsten Stahl**, Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

#### + Parallel events International Conference on Gears 2023

International Conference on Gear Production 2023

+ Exhibition

### With experts from:



Event organized by VDI Wissensforum GmbH www.vdiconference.com/02TA409023 Phone +49 211 6214-201 • Fax +49 211 6214-154 #vdi\_gears

September 13 - 15, 2023, Garching/Munich, Germany



## Efficiency-improvement with low-loss-gears by two different applications

- Low-loss-gears for a Wolfrom-transmission, reduced gear-mesh losses
- Wolfrom-transmission without carrier, no losses in the radial bearings for the planets
- Low-loss-gears for a normal planetary transmission (minus-type), efficiency-improvement in a special application

**Prof. i.R. Dr.-Ing. Dr. h.c. Bernd-Robert Höhn,** TUM emeritus of excellence, Michael Geitner, M. Sc., Research Associate, Institute of Machine Elements, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

:00 Time for working lunch – meet & greet in the exhibition area, poster presentation area and GearArena

#### Opening of

5th International Conference on High Performance Plastic Gears 2023

## Sustainability

Moderation: Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

- 13:30 Recycling of carbon fiber reinforced plastics state of the art and challenges
  - Fiber matrix separation (pyrolysis and alternative processes)
  - Process chains from recovered fibers to 2nd gen applications
  - Aavailability of data for simulations

**Dipl.-Ing. Jakob Woelling,** Head of department "sustainable composites", Fraunhofer Institute for Casting, Composites and Processing Technologies (IGCV), Augsburg, Germany

#### 14:00 Advanced biopolymer compounds for technical applications

- Overview of biopolymers and their properties
- Polylactide and opportunities of polylactide modification
- Examples of applications for polylactide compounds

**Dr.-Ing. Kevin Moser,** Group Leader, Sebastian Körber, M. Sc., Research Assosiate, Polymer Engineering, Fraunhofer Institut für Chemische Technologie ICT, Pfinztal, Germany

#### 14:30 Can additive manufacturing contribute to the green deal?

- General overview of additive technologies
- Deep dive into laser-based powder bed fusion of plastics

 Sustainability – Is Additive Manufacturing sustainable?
 Prof. Dr.-Ing. Katrin Wudy, Professorship of Laser-based Additive Manufacturing, TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

**15:00** Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena

#### Tooth root strength

Moderation: Dr.-Ing. Andreas Langheinrich, Development Drive Technology, Horst Scholz GmbH & Co. KG, Kronach, Germany

- 16:00 Prediction of tooth root fatigue failure of polymer gears for dry and oil lubricated contact and its comparison to experimentally obtained results
  - Analysis of tooth root fatigue failure, including stress differences
     and root crack growth
  - Prediction of tooth root fatigue failure using multiaxial energy calculations
  - Influence of different conditions, e.g. load, temperature, and contact condition, on tooth root fatigue failure

**Sebastjan Matkovič, M. Sc.**, Researcher, Laboratory for Tribology and Interface Nanotechnology – TINT, Faculty of Mechanical Engineering, University of Ljubljana, Slovenia

Transmissions, Rolls-Royce Deutschland Ltd & Co KG, Blankenfelde-

G

Mahlow, Germany

## 16:30 The effect of gear manufacturing quality on the mechanical and thermal state of a plastic gear

- Considering the plastic gear quality in design calculations
- Effect of lead and pitch deviation was evaluated
- Effects on root crack propagation were studied

**Assist. Prof. Damijan Zorko, PhD,** Senior Scientist, Laboratory for Engineering Design LECAD, Faculty of Mechanical Engineering, University of Ljubljana, Ljubljana, Slovenia

#### 17:00 Improved Method for the validation of root stress in polymer Gears

- Shortcomings of existing polymer material data for gears
  Review of the strengths and weaknesses of existing design standards
- Development of an improved root stress calculation method using single tooth bend test data

Dominic Gallagher, BEng IEng MIMechE, Application & Design Engineer (Gears), Research & Development, Victrex Manufacturing Ltd., Thornton-Cleveleys, United Kingdom; Eric Wiita, B. Sc., NPI Project Manager, Victrex, dba Kleiss Gears, Inc., Grantsburg, USA; Dipl.-Ing. Ralf Weidig, Global Program Manager – Gears, Victrex Europe GmbH, Hofheim, Germany

#### End of the lectures

**Get-together** 

## You are invited!

#### 17:30 Evening reception at the university

We are pleased to invite you to our evening reception at the end of the first conference day. Enhance your personal network and use the relaxed and informal atmosphere for deepening talks with other participants and speakers.



Source: Uli Benz/TUM

# The conference will give you the answers to these questions:

- How can the carbon footprint of plastic gears be assessed and optimized?How can plastic gears be recycled?
- How can lubrication improve the performance of plastic gears?
- How can the NVH-behavior of plastic gears be evaluated and optimized?
- How does the manufacturing process impact gear performance and cost?

#### **2nd Conference day**

Thursday, September 14th, 2023

#### **Fibre reinforcement**



Moderation: Ingo Decker, M. Eng., Gear Development, Group Wide Components, Corporate Research & Development, ZF Friedrichshafen AG, Friedrichshafen, Germany

#### 08:30 Prediction of gear fatigue life considering fiber orientation

- Effect of fiber orientation in the prediction of fiber reinforced gear
- Using actual gear specimen based on VDI 2736 to receive S-N curves

• Comparison of the predicted fatigue life to the measured S-N curve **Kazuma Yanagisawa, B. Sc.,** Development Engineer, Genestar Division, Research and Development Department, KURARAY CO., LTD., Tsukuba, Japan

#### 09:00 Analytical tooth root stress calculation for short fiber-reinforced plastic gears

- Bending stress calculation for non-homogeneous and anisotropic material
- Validation with Finite Element Analysis
- Proposal for extension of VDI 2736

Wassiem Kassem, M. Sc., Research Assistant, Prof. Dr.-Ing. Oliver Koch, Full Professor, Head of Institute, Jun. Prof. Dr.-Ing. Manuel Oehler, Junior Professor for Mechanical Drive Technology, Chair of Machine Elements, Gears and Tribology (MEGT), Department of Mechanical and Process Engineering, Rheinland-Pfälzische Technische Universität Kaiserslautern-Landau (RPTU), Kaiserslautern, Germany

## 09:30 Continuous prestressed reinforcement of plastic gear teeth and its effect on bending strength vs conventional reinforcement

- Directional fibre reinforcements in the 30-degree tangent to the root fillet area
- Experimental tooth root evaluation and comparison versus unreinforced gears
- FEA simulations of the reinforced gear teeth

**Georgios Vasileiou, M. Sc.,** Research Assistant, Design and analysis of structures and power transmission systems, Research Associate Laboratory of Machine Design and Dynamics, Christos Vakouftsis, M. Sc., Research Associate Laboratory of Machine Design and Dynamics, School of Mechanical Engineering, National Technical University of Athens, Greece; Vasilios Spitas, Ph.D., Ass.Professor, Member of Teaching and Research Personnel, School of Mechanical Engineering, National Technical University of Athens, Greece

P10:00 Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena

#### NVH

Moderation: Dr.-Ing. Marco Baccalaro, Chassis Systems Control, Gear Development and Test Conception/Realization, Robert Bosch GmbH, Heilbronn, Germany

## 11:00 NVH performance of thermoplastic gears: modelling and measuring

- Gear noise measurements on dedicated gear setup
- Advanced data postprocessing combined with dynamic modelling
- Noise measurements/modelling as a function of wear

**Benjamin van Wissen, M. Sc.,** CAE Expert/Scientist, Research and technology, Dr. ir. Leonid Pastuhkov, Scientist, Research and technology, Adnan Hasanovic, M. Sc., System Expert Gears and Actuators, Envalior, Geleen, The Netherlands

•	11:30	Evaluation of the NVH characteristics of gear drives with plastic gears by the forced response analysis • Investigation of the effect of the gear mesh damping on the NVH properties of gear drives	÷	<b>Gear g</b> Modera Switzer
		<ul> <li>Forced response analysis of gear drives due to the transmission error excitation</li> <li>Improvement of the NVH characteristics in gear drives with plastic gears</li> <li>Prof. DrIng. Saeed Ebrahimi, Software Developer, DrIng. Ulrich Kiss- ling, President, Sebastjan Matkovič, M. Sc., Software developer, KISSsoft AG, Bubikon, Switzerland</li> </ul>	• 16:30	A non r plastic • Intro • Surfa • Skew Florian GmbH, (
•	12:00	<ul> <li>Optimization of the vibrational behavior of crossed helical gears</li> <li>with a plastic wheel and a steel worm</li> <li>FE generator with nodes in the normal section</li> </ul>		Stephai gen, Gei
		<ul> <li>Automated FE-Evaluations at different angular gear positions</li> <li>Determination of the tooth stiffness with a plastic wheel</li> <li>Christian Kirchhoff, M. Sc., Research Assistant, Chair of Industrial and Automotive Drivetrains (IFA), Faculty of Mechanical Engineering, Ruhr-University Bochum, Germany</li> </ul>	• 17:00	Applica design • Calcu • Com • Estin
ioi	12:30	<b>Time for working lunch</b> – meet & greet in the exhibition area, poster presentation area and GearArena		Elemen Design,
	÷	Manufacturing and operating properties Moderation: DrIng. Andreas Langheinrich, Development Drive Technology, Horst Scholz GmbH & Co. KG, Kronach, Germany	• 17:30	ZC-geo experir • Non-
	14:00	<ul> <li>Influence of the injection molding process on the operating properties of plastic gears</li> <li>Detailed analysis of the operating behavior using a novel gear test rig</li> <li>Interaction of production process parameters and gear properties</li> <li>Effect of production process induced gear properties on the operating behavior</li> <li>Christoph Herzog, M. Sc., Scientific Assistant in the field of Tribology, Institute of Polymer Technology, Friedrich-Alexander-University FALL Frlangen Germany.</li> </ul>	<ul><li>18:00</li><li>18:05</li></ul>	<ul> <li>Desig</li> <li>Expective</li> <li>Enda B</li> <li>Head, C</li> <li>Mechar</li> <li>End of</li> <li>Switc</li> <li>Dinner</li> </ul>
•	14:30	<ul> <li>Experimental investigation on plastic gear NVH behavior</li> <li>Plastic vibration damping properties</li> <li>Influence of gear quality, torque, RPM, temperature, material fillers and base resin</li> <li>Fast fourier transform analysis</li> <li>Dr. Julien Cathelin, Sr. Technical Development Engineer, SABIC Specialties, Bergen op Zoom, The Netherland</li> </ul>		
	15:00	<ul> <li>New generation in plastic gear technologies</li> <li>Material saving due to ommited sprues</li> <li>Gear quality, improved radial composite deviation, tangential composite deviation, roundness of the gears</li> <li>Cost and time saving due to ommited sprues and less optimization loops</li> </ul>	<ul> <li>18:45</li> <li>19:30</li> </ul>	Organi recepti Get-to Evenin
6		DiplIng. (FH) Joseph Hackel, Head of process development, Weißer + Grießhaber GmbH, Mönchweiler, Germany		You can to our e Enhanc
<b>.</b>	9 <b>15:30</b>	<b>Coffee Break</b> – meet & greet in the exhibition area, poster presentation area and GearArena		deeper-

#### geometry and calculation

ation: **Dr.-Ing. Ulrich Kissling,** President, KISSsoft AG, Bubikon, rland

#### estricive approach of gear geometry calculation for gears

- ducing common kinematic calculation model
- ace calculation highly variable gearing geometry

ved axis planetary gear as example for disruptive thinking Eigner, M. Sc., Development Engineer, imk Health Intelligence Chemnitz; Univ.-Prof. Dr.-Ing. Maik Berger, Professor, Faculty nical Engineering, Chemnitz University of Technology; Dipl.-Ing. n Oberle, Director R&D, IMS Gear SE & Co. KGaA, Donaueschinrmany

#### ability of classic analytical calculation approaches for the of plastic gears

- ulation of load carrying capacity of plastic gears
- parison of numerical and analytical calculation approaches
- nation of applicability of numerical approaches

s Rothemund, M. Sc., Research Associate, Institute of Machine ts, Gear Research Center (FZG), TUM School of Engineering and Technical University of Munich, Garching, Germany

#### metry in crossed helical gears – simulative studies and mental results

- involute geometries to the increase load carrying capacity
- gn guidelines for non-involute crossed helical gears

rimental results on the wear behaviour of a ZC-geometry Becker, M. Sc., Research Assistant, Prof. Dr.-Ing. Peter Tenberge, hair of Industrial and Automotive Drivetrains (IFA), Faculty of nical Engineering, Ruhr-University Bochum, Germany

#### the lectures

h to the plenary session –

speech by



#### What is the taste of gears like? Dr.-Ing. Bernhard Bouché, Director of Research and Development Mechanics, Getriebebau NORD GmbH & Co. KG, Bargteheide, Germany

zed bus transfer to the evening ion

You are invited!

gether

#### g reception at the 'Löwenbräukeller' in Munich

look forward to a special evening event. We cordially invite you vening reception at the 'Löwenbräukeller' and to enjoy tradition. e your personal network and use informal atmosphere for -going discussions.



Source: Löwenbräukeller Archiv



#### **3rd Conference day** Friday, September 15<sup>th</sup>, 2023

Performance and validation of plastic gears

Moderation: Ingo Decker, M. Eng., Gear Development, Group Wide Components, Corporate Research & Development, ZF Friedrichshafen AG, Friedrichshafen, Germany

## 08:30 Evaluation of specialty polymer performances in gear applications and the bias between modeling and testing approaches

- Evaluation of IXEF 1002 and AMODEL A-1133 gears performances
- Modeling approach to predict abrasive wear in Amodel PPA gears
- Influence of part tolerances on performances

Benoit Devaux, Mech. Eng., Virtual Engineering Roadmap Leader, Application Development Labs (ADL), Solvay Material Science Application Center, Solvay Sa., Brussels, Belgium; Christine Hamon, Chem. Eng., ADL F&W Competence Leader, ADL, Stefano Montani, Materials Engineer, Marketing Manager Transportation, Solvay Sa., Bollate, Italy

## 09:00 Experimental verification of high-performance polymer gears in an electric vehicle powertrain

- Use of polymer gears in applications with high power transmission
- · Substitution of steel gears by polymer gears
- Experimental investigations of the load-carrying capacity under operating conditions close to those of the application

**Stefan Reitschuster, M. Sc.,** Research Associate, Dr.-Ing. Thomas Tobie, Head of Department, Department Load-Capacity Cylindrical Gears, Institute of Machine Elements, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

#### 09:30 Influence of plastic-metal-pairings on the lifetime of gears

- Tooth modifications of plastic metal gear pairings
- Influence of gear body design on lifetime of gear meshing
- Validation of theoretical tooth modifications using FE-Analysis and comparing with test results

Sebastian Birk, M. Sc., Senior Technology Expert, R&D, Veronica Labriola, B. Eng., Senior Technology Expert, R&D, Eugen Stoppel, M. Eng., Senior Technology Expert, R&D, IMS Gear SE & Co. KGaA, Donaueschingen, Germany

P10:00 Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena

#### Tribology and thermal behavior

Moderation: Dr.-Ing. Marco Baccalaro, Chassis Systems Control, Gear Development and Test Conception/Realization, Robert Bosch GmbH, Heilbronn, Germany

## 11:00 Sustainability concept of high-performance polymers using the example of Polyamide12

- Carbon footprint reduction
- Alternative sources of feedstock
- Recycling

**Dipl.-Ing. (FH) Philipp Kilian,** Head of Tribology Development, RD&I High Performance Polymers, Evonik Operations GmbH, Darmstadt, Germany; Maximilian Rothe, M. Sc., Senior OEM Manager, High Performance Polymers – Automotive & Mobility, Florian Hermes, M. Sc., Sustainable Business Solutions, High Performance Polymers – Evonik Operations GmbH, Marl, Germany

#### 11:30 Reduction of root and flank temperature using a hybrid polymermetal rack

- A hybrid polymer-metal rack is proposed
- A stationary test is used to validate the concept

• The hybrid concept decreased the flank and root temperature **Carlos Fernandes, PhD,** Assistant Professor, INEGI – Institute of Science and Innovation in Mechanical and Industrial Engineering, Porto, Portugal

- 12:00 In-situ experimental methods for measuring tooth meshing displacements and wear during polymer gear tests using a highspeed camera with microscopy optics
  - Digital image correlation method used for tooth displacement detection
  - Newly proposed profile detection and dimensioning method used for displacement and wear analysis
  - Displacements and wear can be measured across entire tooth profile

**Dr. Borut Cerne,** Senior Researcher, Laboratory for Engineering Design, Faculty of Mechanical Engineering, University of Ljubljana, Slovenia

#### 12:30 Closing remarks

12:45 Awarding of the best presentation for young engineers by the conference president

**Prof. Dr.-Ing. Karsten Stahl,** Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

#### Awarding of the best paper by

**Dr.-Ing. Franz Völkel,** Sr. Vice President R&D Bearings, Schaeffler Technologies AG & Co. KG, Herzogenaurach, Germany

+ Lunchtime snack

14:15 End of the conference

## Presidency



**Prof. Dr.-Ing. Karsten Stahl,** Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

### **Conference board**

Highly committed and with a great passion to succeed, the program committee – consisting of the following experts – draws up the conference agenda for you.









#### from left to right:

**Dr.-Ing. Marco Baccalaro,** Chassis Systems Control, Gear Development and Test Conception/Realization, Robert Bosch GmbH, Heilbronn, Germany

**Ingo Decker, M. Eng.,** Gear Development, Group Wide Components, Corporate Research & Development, ZF Friedrichshafen AG, Friedrichshafen, Germany

Dr.-Ing. Ulrich Kissling, President, KISSsoft AG, Bubikon, Switzerland

**Dr.-Ing. Andreas Langheinrich,** Development Drive Technology, Horst Scholz GmbH & Co. KG, Kronach, Germany

### **Scientific support:**

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www.vdi.eu

### Gears interactive - new ideas, more added value for your business

## GearArena

#### Gather hands-on experience in the transmission world!

Take a look at individual gear components, gain an insight into how the different components interact and compare design and workmanship!

You will find an on-site contact person from the exhibitor to answer all your questions.

**Speakers meetup** 

## FZG lab tours

#### Get the chance to visit innovative laboratory facilities!

Seize the opportunity and visit the nearby test and laboratory facilities at the Gear Research Center (FZG). Several guided tours with different core topics offer opportunities of gaining deeper insights into a variety of innovative gear test rigs and laboratory equipment. For registration meet at the FZG information desk during the conference.



# Poster exhibition with impulse talks

#### Do you still have unresolved questions?

You can address your questions to the speakers right after the lecture during the coffee break. Take the chance to say hello to your favorite speakers and to connect with them. They will be available for at least 15 minutes after their session.

#### The poster exhibition is combined with a 5-minute talk.

The compact style of presentation called the '5-minute rapid' presentation, will provide you with all information in a clear, succinct manner. Poster presentations are scheduled during the coffee breaks. Presentation times will be announced on-site.



### Two gear community nights

## Your networking hotspot for the international gear community!

Enjoy the evening reception at the 'Löwenbräukeller' as well as another social event at the university. The 'Löwenbräukeller' is a restaurant with a long tradition offering modern Bavarian cuisine. Both – the get-together at the FZG and the brewery visit – offer you an excellent opportunity to network with your peers and catch up on trends.



Source: Löwenbräukeller Archiv

Venue:







Source: Scharger, Albert/TUM

## Parallel conferences

#### International Conference on Gears 2023

September 13 - 15, 2023, Garching/Munich, Germany



Source: © NORD DRIVESYSTEMS Group

Visit for free!

#### **Key topics**:

- Sustainable gears with reduced carbon footprint and increased efficiency
- Optimization of gear design and geometry
- New test methods for endurance, efficiency and NVH behavior
- Numerical methods and multiscale simulation tools to improve gear performance
- Smart gears for condition monitoring systems and additional functions
- Life cycle assessment of geared drive systems

#### Presidency:

Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

Dr.-Ing. Bernhard Bouché, Director of Research and Development Mechanics, Getriebebau NORD GmbH & Co. KG. Bargteheide, Germany

Prof. i.R. Dr.-Ing. Dr. h.c. Bernd-Robert Höhn, TUM emeritus of excellence, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

Dr.-Ing. Burkhard Pinnekamp, Head of Central Technology, RENK GmbH, Augsburg; President, Research Association for Drive Technology (FVA), Frankfurt, Germany

Further details and the final program can be found here: www.vdi-gears.eu

## Parallel conferences

## 5th International Conference on Gear Production 2023

September 13 - 15, 2023, Garching/Munich, Germany



Source: © WZL, RWTH Aachen/Ahmac

#### **Key topics:**

- Sustainable gear production
- Inline quality inspection for gear production
- Additive manufacturing of gears
- Performance of new gear materials in gear manufacturing
- Hard finishing of high performance gears
- Innovative processes for gear manufacturing

#### **Presidency:**

Prof. Dr.-Ing. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany Prof. Dr.-Ing. Christian Brecher, Full Professor, Chair of Machine Tools,

Laboratory for Machine Tools and Production Engineering (WZL), Faculty for Mechanical Engineering, RWTH Aachen University, Germany

Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), TUM School of Engineering and Design, Technical University of Munich, Garching, Germany

Further details and the final program can be found here: www.vdi-wissensforum.de/02TA411023

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#### Your contact person:

Vanessa Ulbrich Phone: +49 211 6214-918 Email: ulbrich@vdi.de

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#### 5th International Conference on High Performance Plastic Gears 2023

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# Methods for simulation and calculation of plastic gears

You need help? Please contact us!

#### VDI Wissensforum GmbH

P.O. Box 10 11 39 40002 Duesseldorf, Germany Phone: +49 211 6214-201 Fax: +49 211 6214-154 Email: wissensforum@vdi.de

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Venue:

Conference: Technical University of Munich, TUM School of Engineering and Design, Institute of Machine Elements, Gear Research Center (FZG), Boltzmannstr. 15, 85748 Garching, Germany, https://www.mec.ed.tum.de/en/fzg/contact-and-directions/fzg/ Hotel reservation: A limited number of rooms have been reserved for conference participants. For booking please visit www.vdi-gears.eu where you will find a link for special room rates.

More hotels close to the conference venue may be found via our HRS service,

www.vdi-wissensforum.de/hrs

Information: The price includes conference documents (e-book), coffee breaks and beverages during breaks, lunches and two evening receptions.

Exclusive offer: All participants at this event are entitled to a free three-month trial VDI membership. (Offer applies exclusively to new members.)

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